

Gary Palmer  
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Battison - 85404-132 ADB

Figure 1

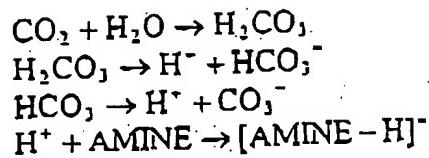
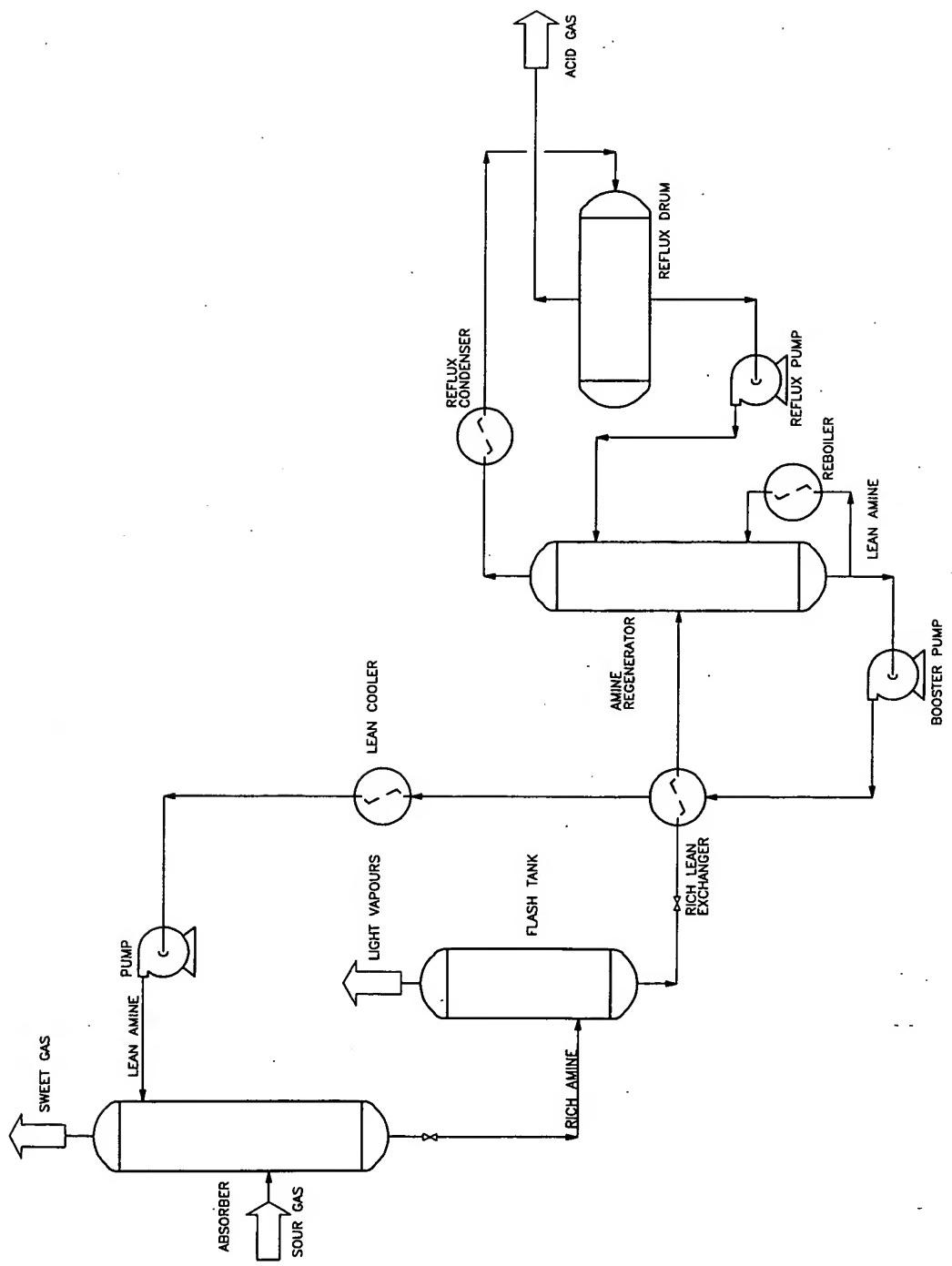


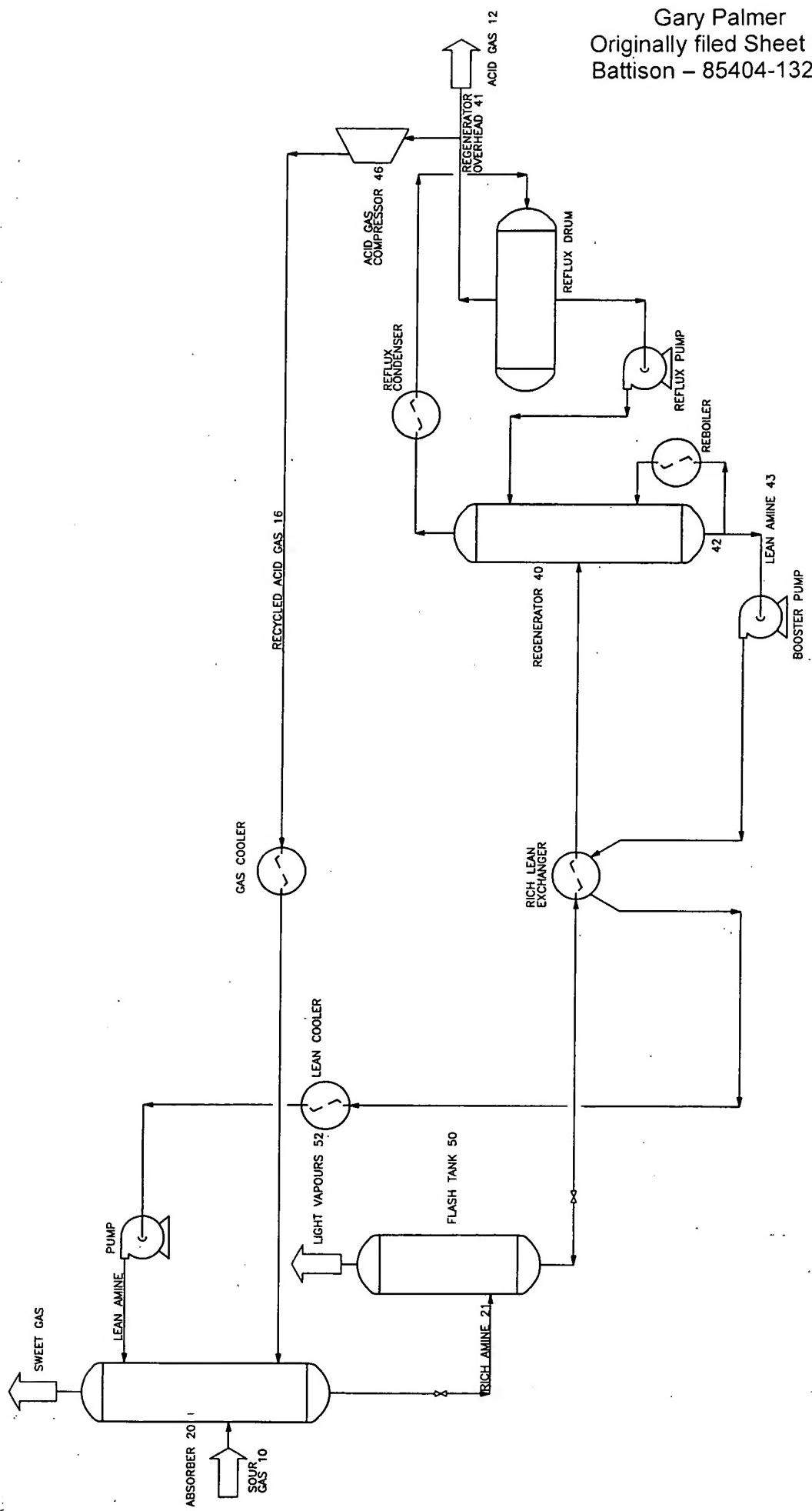
Figure 2

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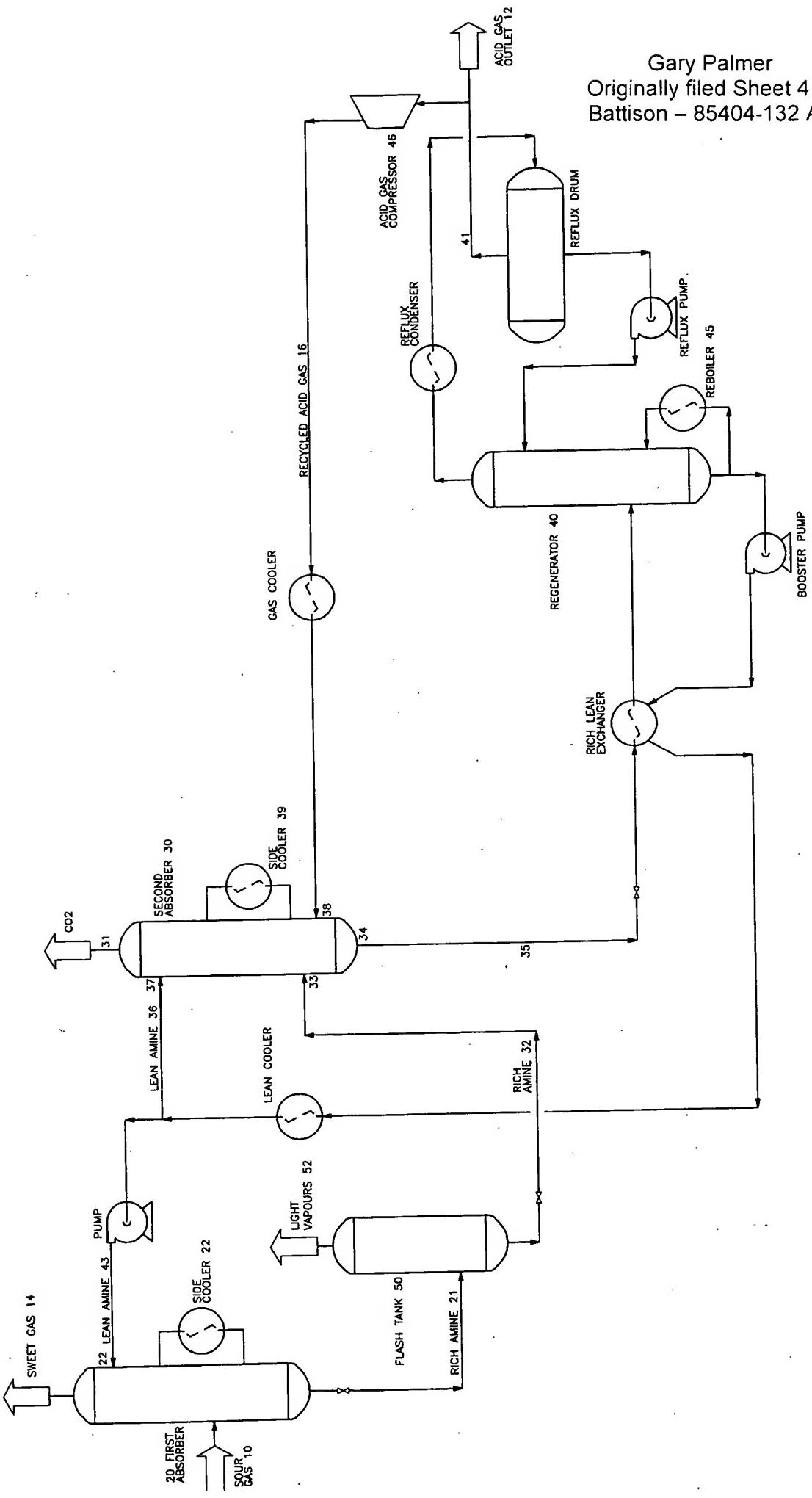
TYPICAL STANDARD AMINE PROCESS (PRIOR ART)  
FIGURE 3

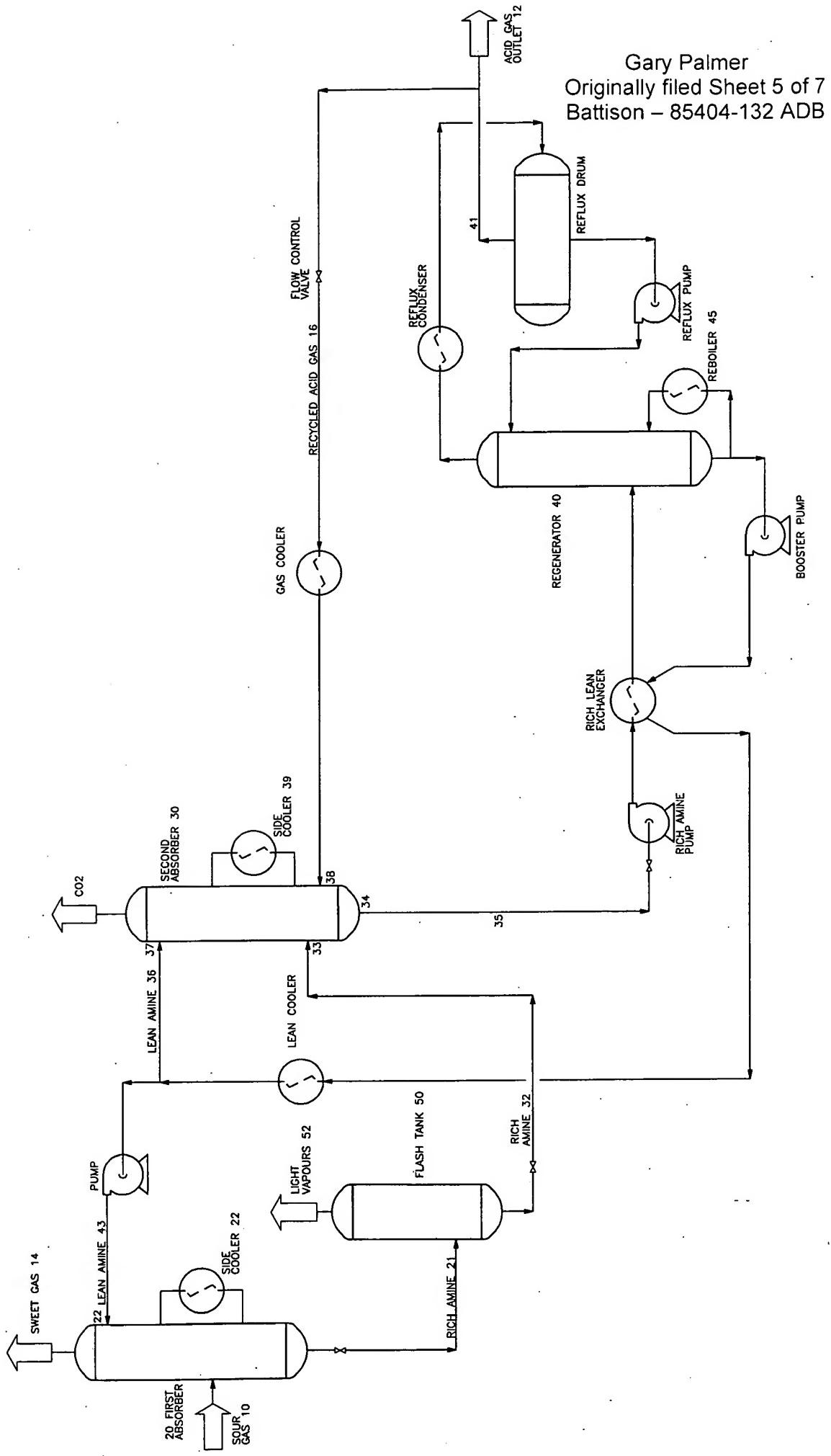
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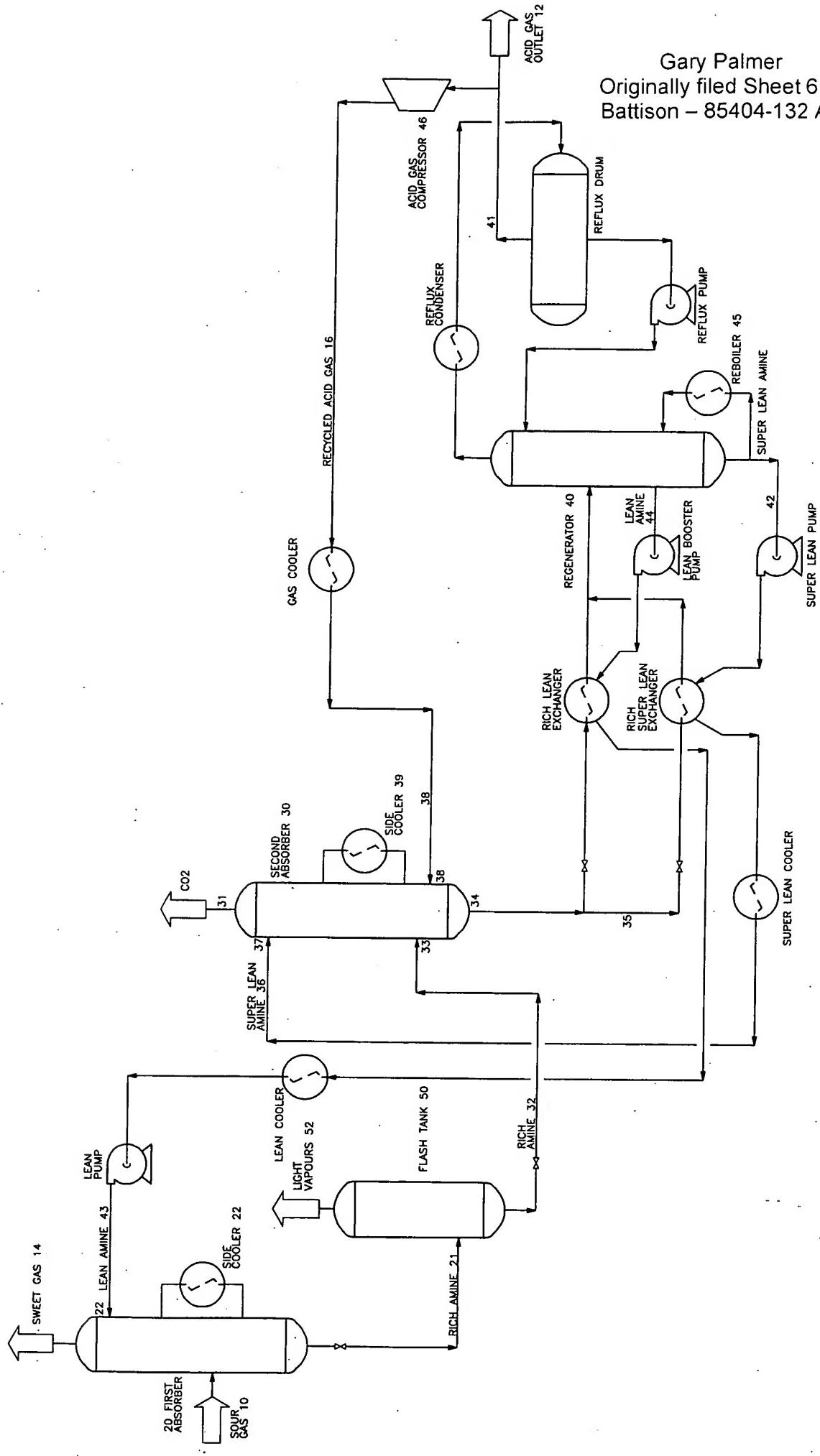
SIMPLE ACID GAS RECYCLE PROCESS  
FIGURE 4

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SINGLE EFFECT PROCESS WITH LEAN/SUPERLEAN SYSTEM  
FIGURE 7

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DOUBLE EFFECT PROCESS

